



**2020 NVAR CONVENTION & TRADE SHOW  
APPLICATION & CONTRACT FOR SPACE**  
September 21 through October 8 2020  
10a.m. – 3:00 p.m.

**APPLICATIONS SENT WITHOUT PAYMENT INCLUDED WILL NOT BE PROCESSED NOR WILL SPACE BE CONFIRMED.  
PLEASE EMAIL COMPLETED FORM TO [EVENTS@NVAR.COM](mailto:EVENTS@NVAR.COM)**

Full Name of Company Applying (exactly as it should appear in the final program and on signage)

Primary Trade Show Contact E-mail Contact Phone

Street Address City, State, Zip

Phone Number to Publish in Program Web Site to Publish in Program

*This year's convention theme is **Reimagine: Build Your Future**. Realtors® are constantly adapting to changes in the industry as they remain at the center of the transaction – whether by utilizing new technologies, tools, ideas or mindsets. What do YOU imagine the future of real estate will look like? Let us know, and you may be featured on the 2020 NVAR Convention and Trade Show website!*

<b>Booth Rate</b>	<b>Member</b>	<b>Non Member Joining NVAR &amp; Exhibiting</b>
<i>Virtual</i>	\$1200	\$1400

\* Non-Members joining NVAR in order to exhibit at discounted prices must fill out NVAR Service Provider member application.

**Booth Space Choices:** #1 \_\_\_\_\_ #2 \_\_\_\_\_ #3 \_\_\_\_\_ #4 \_\_\_\_\_ #5 \_\_\_\_\_  
*See Attached Virtual Floor Plan to choose your booth location.*

**Payment Method: Check #:** \_\_\_\_\_ **Check Date:** \_\_\_\_\_

**Credit Card:**  Visa  MC  Amex  Discover

**Credit Card #:** \_\_\_\_\_ **Expiration Date:** \_\_\_\_\_ **CID:** \_\_\_\_\_

**Billing Address** (If different from street address)

**City, State, Zip**

**Cardholder Name** \_\_\_\_\_  
(Please print)

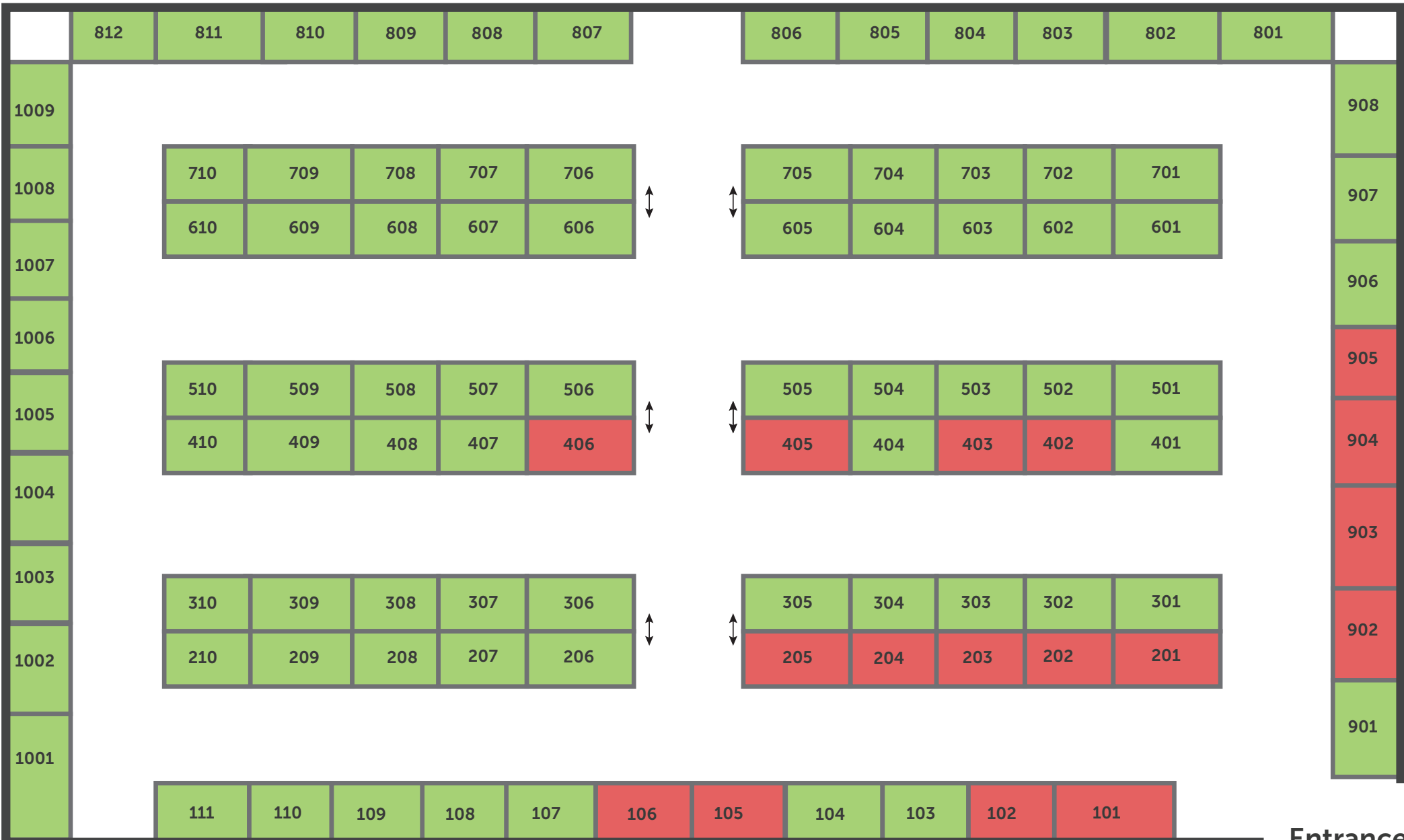
**Signature** \_\_\_\_\_

(For NVAR Use Only)

\_\_\_\_\_ Total Cost \$ \_\_\_\_\_

NVAR Authorizing Signature \_\_\_\_\_ Date \_\_\_\_\_ 2020

# NVAR 2020 Convention and Trade Show Exhibitor Floor Plan



Entrance



**REALTOR® MARKETPLACE**